BENGAL CHEMICALS & PHARMACEUTICALS LIMITED (A GOVERNMENT OF INDIA ENTERPRISE) B.T ROAD, P.O PANIHATI, KOLKATA 700 114

Phone No: 033 2553 4541/1924/1234; Fax: 033 255302017

Website: www.bengalchemicals.gov.in

Tender Notice No. AT/01/PUR/2015-16

Date:12.05.2015

Specifications List:



BENGAL CHEMICALS & PHARMACEUTICALS LTD. (A Government of India Enterprise) B T Road, PO Panihati Kolkata 700 114

SPECIFICATION FOR 20 LTR HDPE CONTAINER

Description

: As per sample

Brimful capacity

: 21.5 Ltrs.

Weight without cap

: $1200 \text{ gm} \pm 20 \text{ gm}$

Weight without cap
Weight of Rim
Weight of luner plage Cap

""
Januar plage
Colour of body
Colour of color
Material

: 5 gm ± 0.5 gm :32 gm ± 2 gm 10.5gm + 0.5 gm

SLUE Colowrof Rim-gulow RED Colowrof Innur Haldia Petrochem) Plug-White Virgin

Wall thickness

1.5 mm Min.

Leak proofness

: Should satisfy

LABELLING (a)

The container shall be embossed with the following information -

(b)

: Manufacturer's name, trade mark or initial

Year of manufacture

SAMPLE for approval 2 containers to be provided

Trepared by

Approved by

BENGAL CHEMICALS & PHARMACEUTICALS LTD. (A Government of India Enterprise) B T Road, PO Panihati, Kolkata 700 114

DESCRIPTION

HDPE CONTAINER WITH INNER AND OUTER

CAPCITY 510 GM FOR BLEACHING POWDER

Characteristic	Requirement
Colour	Wit -
Mass of the Container Min	White
	45 gm
Mass of Lid with inner, Min	18 gm (Outer wt. = 10gm, Inner wt. = 8 gm)

Container should be supplied as per our sample.

Should have manufacturer Seal/Identify at the bottom.

Dimension: Height

130 mm to 132 mm

Outer diameter

96 mm to 97 mm

Prepared by Checked by



Bengal Chemicals & Pharmaceuticals Ltd. (A Government of India Enterprise)

BCPL STANDARD SPECIFICATIONS FOR 5-LTR CAPACITY JERRYCAN

Scope	This standard is meant for 5-Ltr. Capacity Jerry can made of virgin high density polyethylene (HDPE) required for packing Pheneol, White Tiger, Liquid Soap and Lysol.
2 Requirement	
2 1 Material of construction Material of construction	Virgin Chemical Resistant High Density Polyethylene Blow moulding grade Grade > 8 E 5201 (s) (Haldia Petrrochem
2.2 <u>Colour</u>	Phencol - Yellow/to be mentioned by purchaser Lysol, White Tiger & Liquid Soap-White
2 3 <u>Mass</u>	345 gm ± 5 gm
2.4 <u>Cap</u>	Virgin HDPE (Inj) pilfer-proof cap Weight 7 gm \pm 0.5 gm
2.5 Insert	Insert weight 2.5 gm (nummum) of virgin LDPE (Inj) LLDPE
2.6 <u>V all thickness</u>	Uniform wall thickness
2 7 <u>Capacity</u>	Normal Capacity 5 Ltrs. Brimful capacity 5,50 Ltrs OR
	As agreed to between the purchaser and the supplier on the basis of drawings sent for approval.
2 8 <u>Closures</u>	The closures shall be pilfer-proof screw type with insert/wad from materials mert to the product being packed and adequate to prevent leakage by drop test (from 2.3 mtrs.). The design and colour of the closures shall be as agreed to between the purchaser and the supplier.
2.9 Compatibility	The Jerry cans (including the colour or printing matter) and the closure Assembly shall be compatible with the product being packed.
2.10 Marking	The Jerry can shall embossed with the following information: Manufacturer's Name or Trade Mark or initial.
2.11 Approval of sample/Drawings	before actual supply:-
2-12 wad to	a) Drawing: 4 copies of drawing with details AND b) Sample: 5 pcs. of Jerry can. be suitable for heat Sealing Checked by hopkoned by
Free word hely	Theened by approved by



BENGAL CHEMICALS & PHARMACEUTICALS LTD.

(A Government of India Enterprise) B T Road, PO Panihati, 24 Parganas (North)

SPECIFICATION FOR 200 ML TINCTURE AMBER ROUND GLASS BOTTLE 25 MM NECK (AUTOMATIC)

MATERIAL OF CONSTRUCTION: The Material shall conform to IS: 1108-1975.

SPECIFIC REQUIREMENT : Bottle shall be round Amber Colour Glass, have

a smooth surface without cracks. The bottle shall be well formed with as uniform distribution of

glass all over the wall and base.

CONSTRUCTION & FINISH The bottle shall be regular in shape and smoothly finished and when placed on a horizontal plane,

shall rest evenly.

LIMIT OF ALKALINITY Type 4 of 1S: 2303-1963

LEAK PROOFNESS THERMAL : As per IS: 1108-1975

SHOCK TEST

<u>DIMENSIONS</u>

i) OD

58 mm

ii) HEIGHT

140 mm

iii) WEIGHT 135 gm ± 2gm

iv) BRIMFUL CAP. 225 ml v) R.S. PILFER PROOF 25 mm (as per

(IS: 7511-1974)

APPROVAL OF SAMPLE/DRAWINGS BEFORE ACTUAL SUPPLY

The Tenderer shall have to submit the following:

Drawing: 4 copies of Drawing with the details regarding the dimensions, capacity, weight of the Glass bottle and their tolerance etc. AND 10 Nos. of bottles.

Barahar



SPECIFICATION FOR SEMI-AUTOMATIC & AUTOMATIC GLASS BOTTLE FOR PHENEOL (AMBER ROUND TINCTURE BOTTLE

Semi-Automatic	Automatic
Material of construction The material shall conform to 15:1108-1975 Specification required. The bottle shall be ro Amber coloured glass have a smooth surface	Material of construction: The material shall conform to IS 1108-1975 und Specification required: The bottle of Illumination
without clacks, pin holes or sharp edges, free from cords, blisters and stores, as far as possifice from loading mark. The bottle shall be w formed with a uniform distribution of glass all over the wall and base, avoiding any wedge bottle shall be well annealed. Construction and Finish: The bottle shall be	cracks, pin holes or sharp edges, free from cords blisters and stores, as far as possible free from loading mark. The bottle shall be well formed with a uniform distribution of glass all over the wall an base, avoiding any wedge bottle shall be well annealed.
placed on a horizontal plane shall rest evenly	horizontal plane shall rest around
As per IS 1108-1975	Leeak proofness-Thermal Shock Test:-
OD 74 mm	As per IS 1108-1975 Dimension OD 74 mm
i i i i i i i i i i i i i i i i i i i	Height 175 mm
Brimful capacity 485 ml 400	Weight - 252 cm 260
RSPP as per IS 25 mm 7511:1974	Brimful capacity: 485 ml-490 ml RSPP as per IS 25 mm 7511:1974
Other dimensions as agreed to the purchaser and the supplier on the basis of approved drawings. The toterance given in IS 1108-1975 will serve as guidance only.	Other dimensions as agreed to the purchaser and the supplier on the basis of approved drawings. The tolerance given in IS 1100 acres
Marking: Each bottle shall be permanently and Legibly marked on it's bottom with the manufacturer's name or registered Trade mark or initial and mould No. Packing: Ir. shrink package/C.B.	Marking: Each bottle shall be permanently and Legibly marked on it's bottom with the manufacturer's name or registered Trade mark or initial and mould No.
Approval of sample/drawings by	Packing: In shrink package/C.B.
actual supply The tenderer shall have to submit the following: Drawing- 4 copies of drawing with details with details regarding dimensions, capacity, weight of the glass bottle and their tolerance etc. AND so numbers of bottles	Approval of sample/drawings before actual supply The tenderer shall have to submit the following: Drawing- 4 copies of drawing with details regarding dimensions, capacity, weight of the glass bottle and their tolerance etc. AND 50 numbers of bottles.

A. Prepared by

Checkedley

Sproved by

BENGAL CHEMICALS & PHARMACEUTICALS LTD.

(A Govt. of India Enterprise)

BCPL SPECIFICATION / I.S 10896:1984 ALUMINIUM HYDROXIDE, TECHNICAL

SI No.	Characteristic	Requirement
1.	Assay(as Al ₂ O ₃)% by mass, Min	65.0%
2.	Silica (as Si02)% by mass, Max	0.12%
3.	Iron (as Fe ₂ O ₃)%by mass,Max	0.03%
4.	Sodium(as Na2O)% percent by mass	0.3-0.5%
5. **	Loss on ignition, percent by mass	34.5-35.0%
6.	Arsenic (as As ₂ O ₃), parts per million, Max	1.0%
7	Heavy Metals (as Pb), parts per million, Max	5.0%
8.	pH of 4.0% suspension, Max	10.0%
9.	Free Moisture, % by mass Max	8.0%

Packing & Marking

The material shall be packed in air tight polythene – lined HDPE Bag of 50 kg Net.

- 1. Name of the material.
- 2. Net Mass Content.
- 3. Name of Manufacturer and his recognized trademark, if any.
- 4. Date of Manufacture & Batch No.

SAMPLING

Quantity of 5 kg of material to be offered along with Test Report.

Prepared by

(Sr.Asst.Manager Q.C)

Checked by

(Dept.Manager Production)

Approved by

(Asst.General Manager Works)

Bengal Chemicals & Pharmaceuticals Limited

(A Govt. of India Enterprise)

B.T. Road, P.O. – Panihati, Kolkata – 700114, North 24 – Parganas, West Bengal.

Specification for 1Kg Bleaching Powder Container

1) Shape & Design:

As per BCPL design

2) Colour of:

a) Body:

White

b) Outer lid:

White

c) Inner lid:

Black

3) Weight of:

a)Body:

55.00 gm +/- 1.00 gm

b) Outer lid

11.00 gm +/- 0.5 gm

c) Inner lid

9.00 gm +/- 0.5

4) Dimension:

a) Height:

185 mm to188 mm

b) Outer Diameter:

99 mm to 100 mm

5) Actual fitting with

Outer & inner lid:

Should satisfy

Should have Mfr's Logo/Identity at the bottom.

N.B: Container should be supplied as per our existing sample.

22/4/15 Prepared By

hecked

AQCO

DPM

Approved By

10 AGM (Works)



Bengal Chemicals & Pharmaceuticals Ltd. (A Government of India Enterprise) B T Road, PO Panihati, Kolkata 700 114

Specification for Caustic Soda Flakes

Requirement The material shall conform to Technical Grade, Caustic Soda of

SI.No.	Characteristic	D
i	Description	Requirement White coloured flakes or pellets free from
		foreign matter, dirt and other visible impurities.
2	Content of Sodium Carbonate (Na£O3)	Not more than 2% w/w
3	Content of Iron	Not more than 350 ppm
4	Content of Sodium Hydroxide	Not less than 95% w/w
5	Chloride + Sulphates (Together)	Not more than 3.5%

Thepared by theeked by

item- 5 Ply CB Box for 450 ml Phencol Bottle

5 ply printed C.B. Box for 20 unit x 450 ml Phenol

(inner assortiment) Length 400 mm Length 400 mm Breadth 315 mm Height 200 mm

Bursting strength: 9:0 kg/Cm² (Mir)

ion Orrogation - 02 mm. // Neutral gure, GSM: 120

3 ply Plate & partition

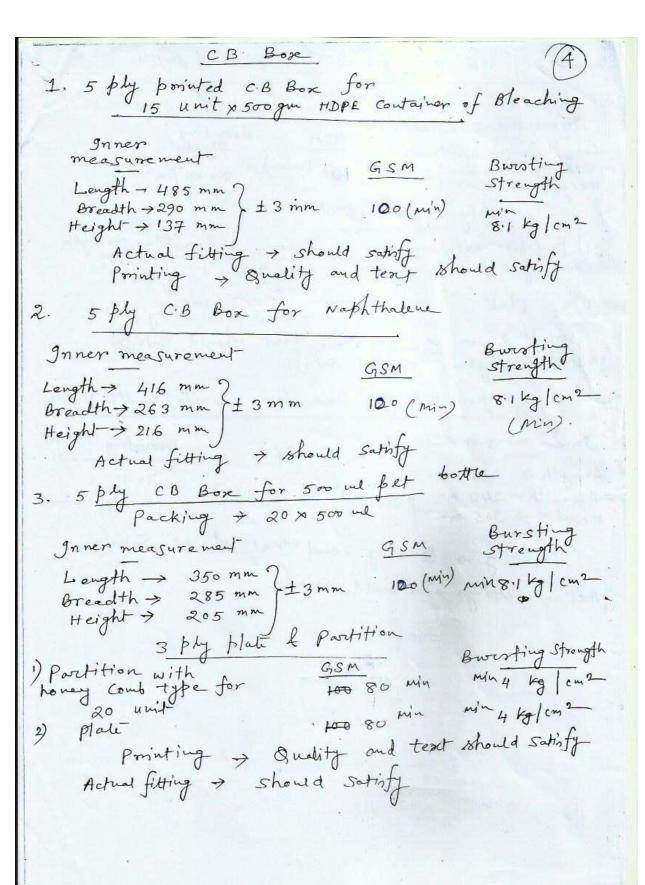
1 Partition with honey comb type for 20 unit GSM: 100 Bursting strength: 4.0 kg/Cm² Min

2 Plate

GSM LAN Bursting strength: 4.0

Cutting inner Measurement: 75 mm sqr.

Checked by Approvedby



4. 5 ply CB Box for 200 in pheneol bottle.

Packing > 25×200 in GSM Bwestingth Inner measurement Length - 310 mm } ± 3 mm 1100 (min)

Breadth - 310 mm } ± 3 mm 1100 (min)

Height -> 150 mm

Browsting 1) Partition with honey GSM Bourting strength Comb type for 25 unit 100 80 min min 4 kg/cm² ii) Plate 100 80 min 4 kg /cm2 Printing - Quality and tent should satisfy Actual fittings - should satisfy 5. 5 ply posited C.B Box for 4 unil-x5 Hr. Jerrycon GSM Bursting Strength Inner measurement Length + 465 mm \\

Breadth > 240 mm \\
Height - > 305 mm \\

Height - > 305 mm Printing -> Quality and text should Satisfy Actual fittings > should satisfy

Bengal Chemicals & Pharmaceuticals Ltd (A Government of India Enterprise) Panihati Factory

Specification for Concentrated Deodorant and Cleanser

SI No.	Characteristic	Requirement
1	Description	Dark yellow to light brown clear liquid with characteristic aromatic odour
2	Specific gravity at 30°C	(0.89 to 0.91)
3	Preparation of "WHITE TIGER" with concentrated Deodorant & Cleanser (Water : D & C) (9 : 1)	1 To be prepared easily 2 Specific gravity of prepared White Tiger should be in Between 0.98 to 0.99 at 30 degree cent. 3 On dilution product should be Like our existing current sample
4	pH of finished product	(7.8 to 8.8)
5	Major ingreidnt i Pine Oil ii Surfectant & Emulsifier	Grade – 40% Quantity sufficient
5	Active ingredient Citronella & Citro Dora Oil, Eucalyptus Oil etc.	Not less than 4%
7	Nature & stability of 10% Emulsion with DM Water (pH 6.5) at 30 degree centigrade	Good, Milky white & Best before 18 months from the date of manufacturing of White Deodorant
3	Stability of Concentrated Deodorant	Remains best before 6 months from the Date of manufacturing.

Prepared by Checked by



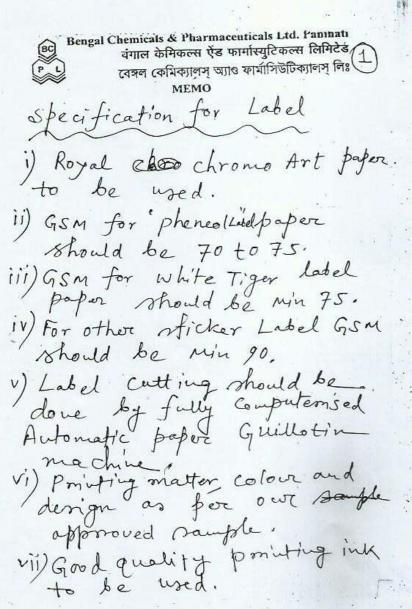
BCPL STANDARD SPECIFICATION FOR ROSIN (GUM ROSIN)

SCOPE: The material is meant for ROSIN (GUM ROSIN) required by BCPL REQUIREMENT: The material shall conform to IS:553-1984 (M/N-Grade). The major requirements are given below:-SI.No. Characteristic

Requirement Description: The material shall be in the form of transparent to slightly Transparent brittle lumps with a glassy fracture and shall be free from visible foreign matter. Colour: Equivalent to Gardener colour value (3.2) or matching colour of 2 corresponding permanent Lovibond US Rosin colour standards. 3 Acid Value, Minimum Volatile matter, % by mass max. 4 2.0 Ash content, % by mass max. 0.20 6 Saponification value, Min 160 Matter insoluble in toluene % 0.40 by mass max. Unsaponifiable matter % by 8 6.0 Mass max. Solubility- Soluble in alcohol, ether, petroleum hydrocarbon solvent and oil of turpentine

- LABELLINHG / MARKING: Each package shall bear the following marking. 3
 - a Name of the material with specification.
 - Manufacturer/Supplier's Name and address
 - Quantity: Gross and Net
 - Manufacturing Date/Packed
- PACKING: In manufacturer's original packing in sound condition. Nature of packing and quantity in a container are to be mentioned by the tenderer. 5
- SAMPLE FOR APPROVAL: A quantity of 2 kg of the material offered is to be sent while

Prepared by Checked by Approved by



AM (QC)

बंगाल केमिकल्स एण्ड (भारत सरकार का एक उपक्रम)

बी.टी. रोड, पानिहाटी, कोलकाता-700114, 24 परगणा (उ:) फोन: 2553-1234/1924/4541 फाक्स: 2553-2017

वी.सी.पी.एल ई मेल : bcplpfy@cal3.vsnl.net.in



Kur chase

BENGAL CHEMICALS & PHARMACEUTICALS LTD.

(A GOVT. OF INDIA ENTERPRISE)

B. T. Road. P.O. Panihati, Kolkata -700114, 24 Pgs (N)

Phone: 2553-1234 / 1924 / 4541 Fax: 2553-2017

e-mail: bcplpfy@cal3.vsnl.net.in

BENGAL CHEMICALS & PHARMACEUTICALS Ltd

(A Govt. Of India Enterprise)

Specification of Light Creosote Oil (LCO)

Clear, Sediment free brownish black liquid.

2)Odour: characteristics odour of coal tar oil.

1) Sp.gravity (at 25 degree centigrade): 0.98 to 1.02

Moisture content: less than 0.5%.

3) Napthalene: less than 3% w/w.

4) Tar acid content: 12 to 15% w/w.

5) Tarry matter: less than 0.5%w/w.

6) Distillation range: 95%

Distills between 200 deg. Centigrade to 290 deg. Centigrade.

7) Emulsification characteristic: stable between 5 deg. Centigrade to 50deg.centigrade.

Achatterin





BENGAL CHEMICALS & PHARMACEUTICALS LTD. (A Government of India Enterprise)

BCPL STANDARD SPECIFICATION FOR MCP.

Sl.No.	Characteristic	Requirement
1	Composition (Mixture of Ortho, Para & Meta- Monochloro Phenol).	The Tendrer shall mention the Typical Composition of the major constitutions of the material offered.
2	Colour	Amber to Reddish.
3	Specific Gravity at 27°C.	1.27 – 1.28.
4	Free HCI, % by volume, Max.	0.5.
6	Water content percentage , Max.	0.05.
7	Distillation Range	Up to 185°C - 5% v/v max. 185 to 200°C - 15%, v/v max. 200 to 225°C - 70% v/v min.

LABELLING /PACKING

Each container shall have the following markings.

- a) Name of the material with specification.
- b) Manufacturer's and supplier's Name of address.
- c) Quantity Gross & Net.
- d) Batch No./Lot No.
- e) Manufacturing date/PKD.
- f) Sealing of Container LID will be placed in one. Side of the container (Properly

PACKING

In manufacturer's original bulk packing in sound condition. Nature of packing and quantity packed in a leak proof container. Package details are to be mentioned by

USUAL PACKING

205 kg capacity MS Drum whose weight Min. 22.5 kg.

SAMPLE FOR APPROVAL

3 Sealed Bottle of 450/500 ML, of material offered are to be sent while offering along with the supplier's Analysis Report of the Material.

Bengal Chemicals & Pharmaceuticals Limited

(A Government of India Enterprise)

B.T. Road, P.O. - Panihati, Kolkata - 700114, (North24- Parganas)

Specification of PET bottle with Cap & plug for White Tiger (500ml)

1. Shape & Design:

As per existing bottle

2. Colour: a)Bottle:

Colourless, Transparent

b) Inner Plug: White

c) Outer Cap: Green (BCPL Standard)

3. Weight of:

a) Bottle: 26gm +/- 1gm

b) Inner Plug: 1 gm +/- 0.1 gm

c) Outer cap: 2.5 gm +/- 0.1gm

4. Brimful capacity: 510 ml

5. Dimension of bottle: a) Height -: 182 mm to 184 mm

b) Outer diameter of body-: 68.5 mm +/- 0.03 mm

Actual fittings with inner plug & outer cap should satisfy.

Should have manufacturer's seal/identity at the bottom.

N.B:- Bottle will be used in fully automatic bottling line.

Prepared by

AQCO)

necked by

DPM)

SPECIFICATION OF ROPP CAP 25 MM

Characteristic	Requirement
Description Outer diameter Inner diameter Height. Wad Thickness Average weight of cap Average weight of wad	Should satisfy 25.5 - 26.1 mm 16.1 - 16.9 mm 1.5 - 1.7 mm 1.0 ± 0.1 gm 0.2 gm approx.
Material of construction	Approved by the purchaser but the cap, Inner wad, colour of cap shall be com- patible with the product (Phengol) being packed

N.B.: Sealing should be pilfer proof screw type with wad and to be tested at

Virepared by Checked by Approved by

Bengal Chemicals & Pharmaceuticals Ltd. B T Road, PO Panihati Fctory Kolkata 700 114

SPECIFICATIONS OF TRICLOSAN

Name of the Material

: TRICLOSAN

IUPAC NAME

5-chloro-2-(2,4-dichlorophenoxy)phenol

CAS

3380-34-5

Molecular weight

: 289.54

Reference

: In-House

o Parameters	Specification
Description	Fine, white to off-white crystalline powder
Solubility	Practically insoluble in water, soluble in methanol, in Ethyl alcohol and in acetone; slightly soluble in hexane Soluble in 1M Sodium Hydroxide.
Molting point	- The Doublin Flydrovide
Assay	55-58 degree centigrade 97-103%

Frequenced by Checked by Approved by